

Fig. 1
(PRIOR ART)

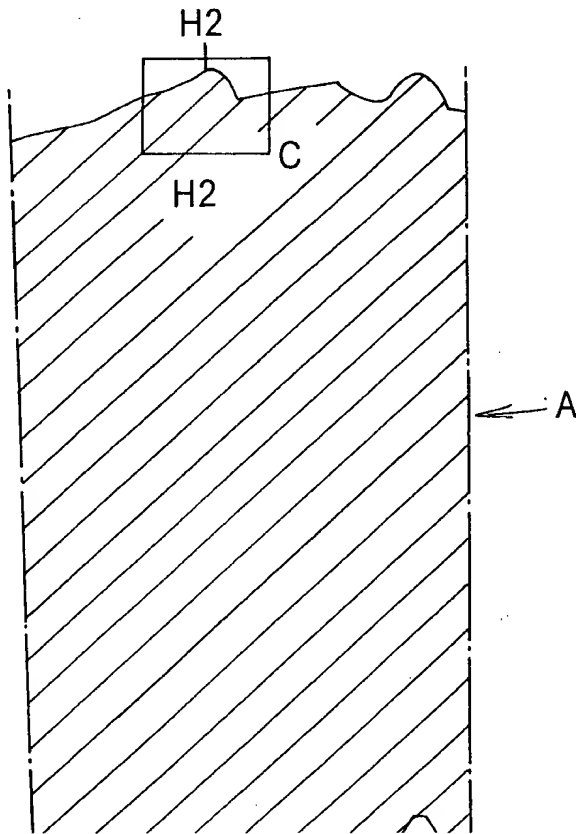


Fig. 2
(PRIOR ART)



FORGING OF WORKPIECES
 Application No. 09/600,400
 Inventor: Rainer BUHLER
Replacement Sheet

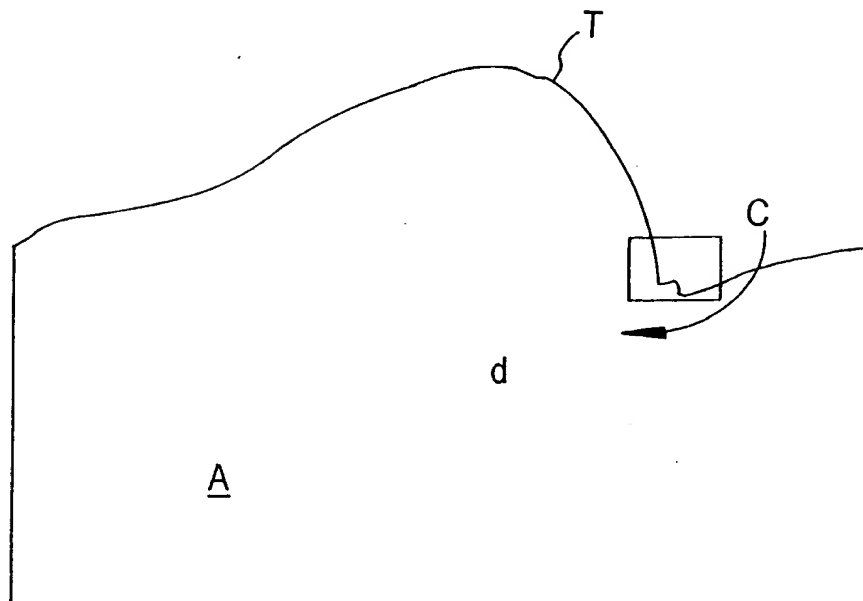


Fig. 3

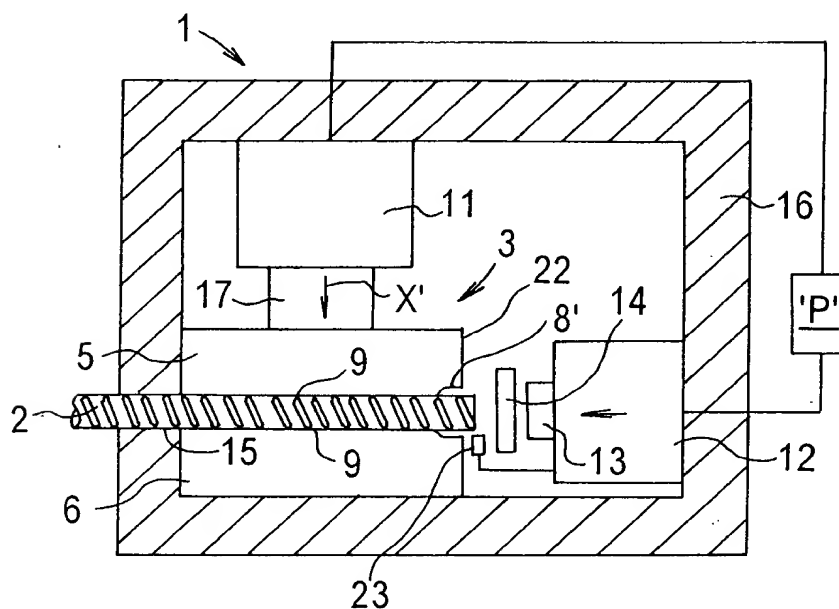


Fig. 4